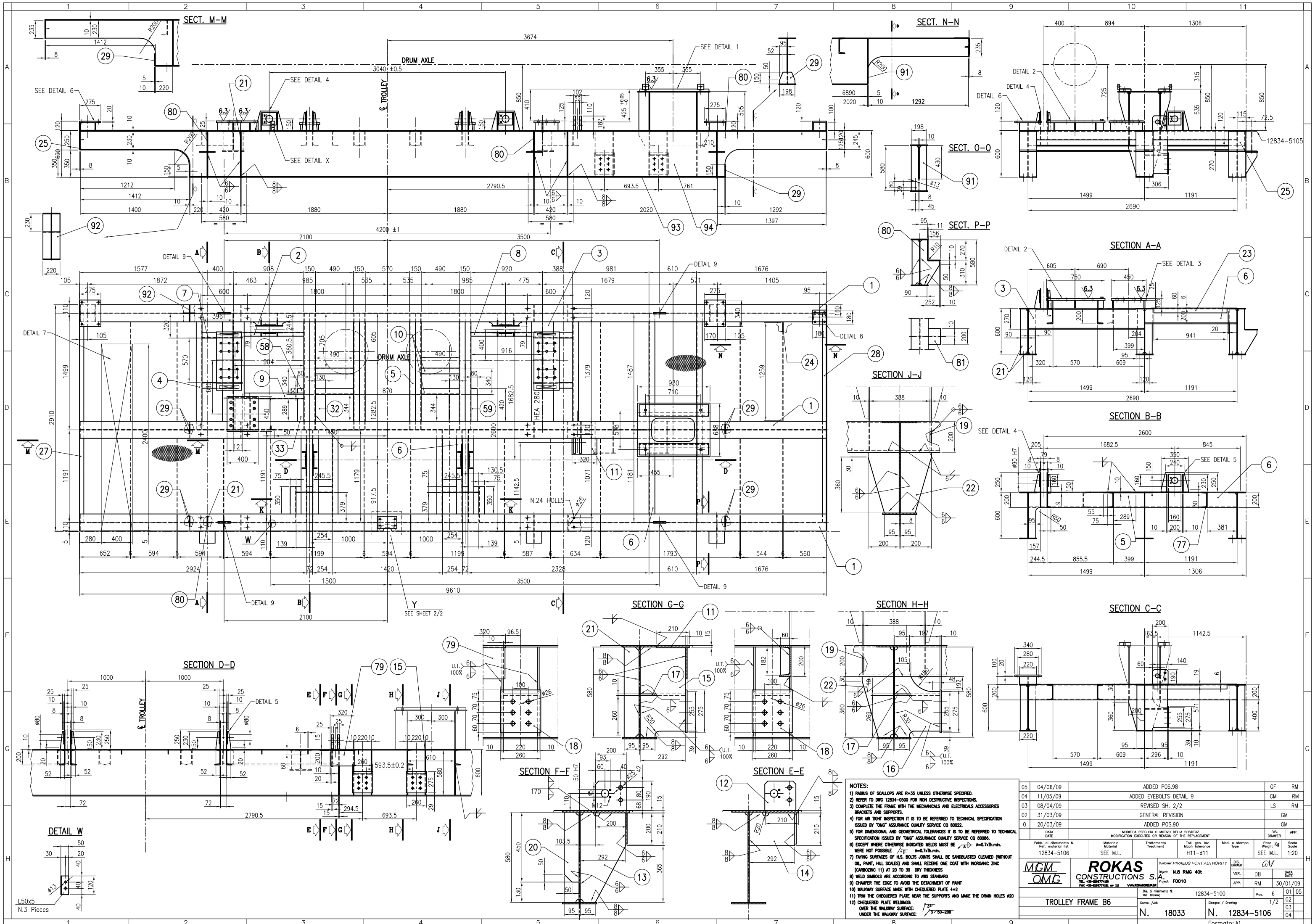

NOTES:
1) RADIUS OF SCALLOPS ARE R=35 UNLESS OTHERWISE SPECIFIED.
2) REFER TO DWG 12834-0500 FOR NON DESTRUCTIVE INSPECTIONS.
3) COMPLETE THE FRAME WITH THE MECHANICALS AND ELECTRICALS ACCESSORIES BRACKETS AND SUPPORTS.
4) FOR AIR TIGHT INSPECTION IT IS TO BE REFERRED TO TECHNICAL SPECIFICATION ISSUED BY "OMG" ASSURANCE QUALITY SERVICE CQ 80022.
5) FOR DIMENSIONAL AND GEOMETRICAL TOLERANCES IT IS TO BE REFERRED TO TECHNICAL SPECIFICATION ISSUED BY "OMG" ASSURANCE QUALITY SERVICE CQ 80086.
6) EXCEPT WHERE OTHERWISE INDICATED WELDS MUST BE A=0.7xTh.min. WERE NOT POSSIBLE A=0.7xTh.min.
7) FAYING SURFACES OF H.S. BOLTS JOINTS SHALL BE SANDBLASTED CLEANED (WITHOUT OIL, PAINT, HILL SCALES) AND SHALL RECEIVE ONE COAT WITH INORGANIC ZINC (CARBOZINC 11) AT 20 TO 30 DRY THICKNESS
8) WELD SIMBOLS ARE ACCORDING TO AWS STANDARD
9) CHAMFER THE EDGE TO AVOID THE DETACHMENT OF PAINT
10) WALKWAY SURFACE MADE WITH CHEQUERED PLATE 4+2
11) TRIM THE CHEQUERED PLATE NEAR THE SUPPORTS AND MAKE THE DRAIN HOLES ø20
12) CHEQUERED PLATE WELDINGS:
OVER THE WALKWAY SURFACE: 3
UNDER THE WALKWAY SURFACE: 3 50-200

05	04/06/09	ADDED POS.98	GF	RM
04	11/05/09	ADDED EYEBOLTS DETAIL 9	GM	RM
03	08/04/09	REVISED SH. 2/2	LS	RM
02	31/03/09	GENERAL REVISION	GM	
0	20/03/09	ADDED POS.90	GM	
	DATA DATE	MODIFICA ESEGUITA O MOTIVO DELLA SOSTITUZ. MODIFICATION EXECUTED OR REASON OF THE REPLACEMENT	DIS. DRAWER	APP.

Fabb. di riferimento N. Ref. material list	Materiale Material	Trattamento Treatment	Tol. gen. lav. Mach tolerance	Mod. o stampo Type	Peso Weight Kg	Scala Scale
12834-5106	SEE M.L.		H11-d11		SEE M.L.	1:20

MGM OMG

ROKAS CONSTRUCTIONS S.A.
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FAX +30-6198774101 or 111
WWW.ROKASGROUP.GR

Customer: PIRAEUS PORT AUTHORITY
Object: N.8 RMG 40t
Project: F0010

DIS. DRAWER	GM	
VER.	DB	DATA DATE
APP.	RM	30/01/09

TROLLEY FRAME B6

Dis. di riferimento N. Ref. Drawing: 12834-5100
Pos. 6
Comm. /Job: N. 18033
Disegno / Drawing: N. 12834-5106
1/2
01 05 02 03 04

Formato: A1